

ACE Group

IV Bag Line



1. General Aspects:

Technical Specification:

Output	approx. 400 bph, the output depends on the bag and port material.
Bag material	Cryovac M 371
Sealing method	Bag outline and port sealing using a contact heat seal system.
Welding temp.	100° C - 250° C +/- 2° C
Bag design	Single chamber bags with boat port
Bag formats	500 ml: 80 x 95mm 1000 ml: 90 x 115mm
Sequence control	Type Siemens S7
Pneumatic outfit	Type FESTO
Pneumatic air exhaust	Centralized air collecting and exhaust system
Power feed	3 x 480V 60 cycles The incoming 3 x 480V will be transformed into 3 x 400/230V with grounded N-conductor (neutral-point). The transformer will be installed in a separate stainless steel control cabinet.

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Compressed air	6 kg/cm ²
Air exhaust	Centralized air collecting and exhaust system
Emergency off switch	Actuating the emergency off switch stops all electrically and pneumatically controlled functions
Operator language	English

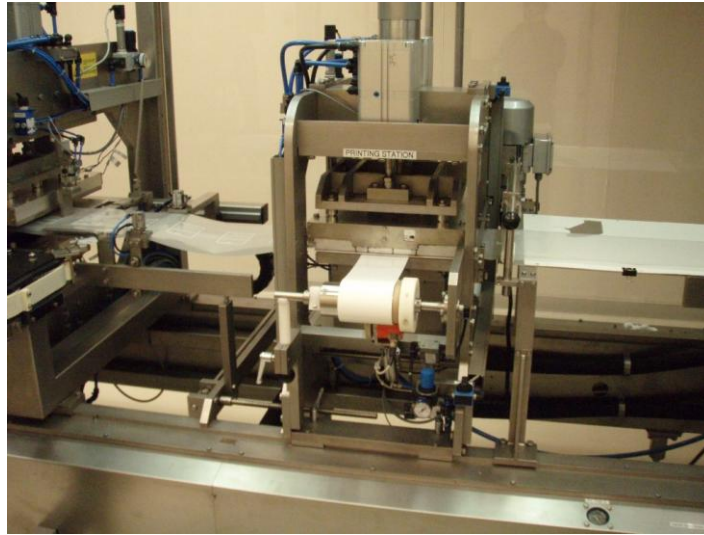


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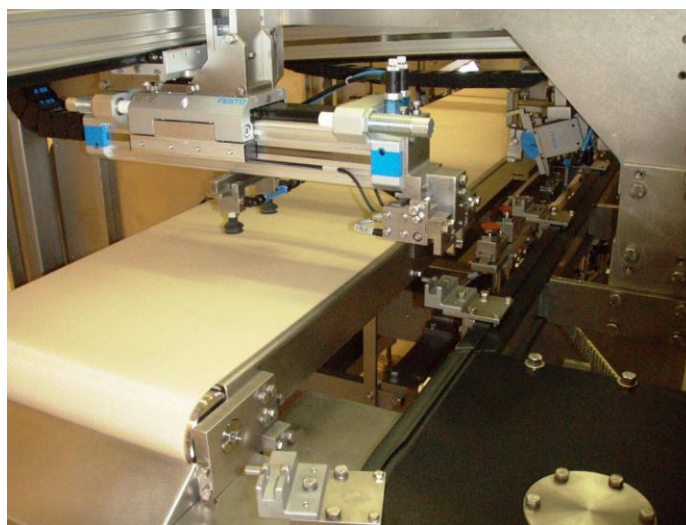
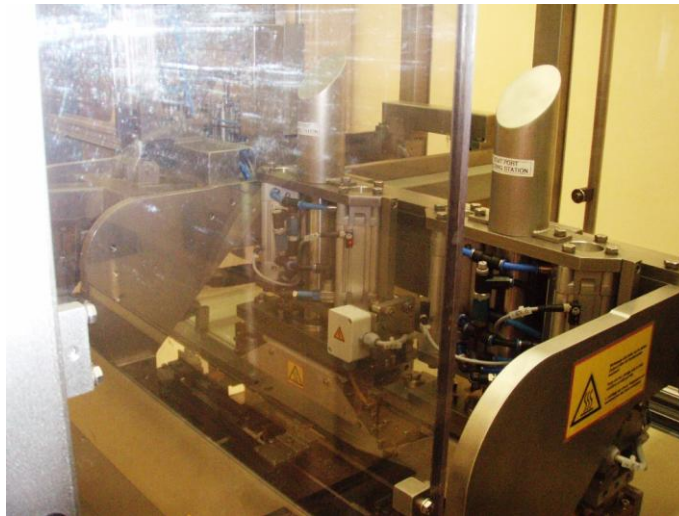
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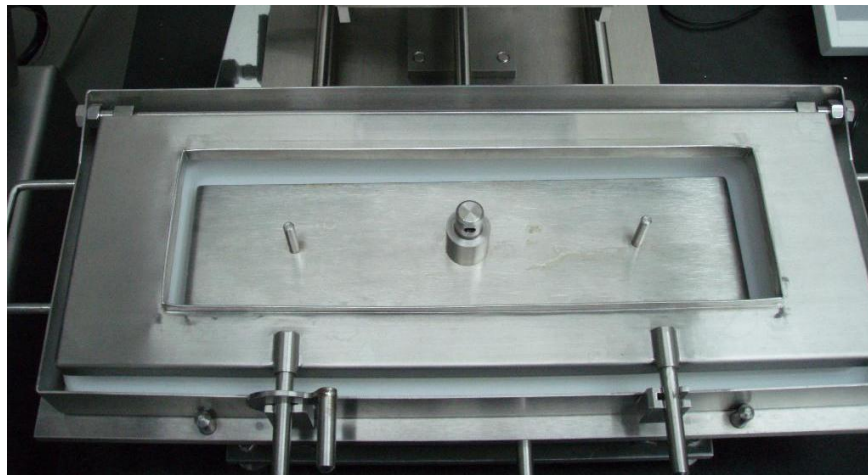
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WFI System



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